

Developing A Better Method for Anaerobic Digestion Process Monitoring at a Large Wastewater Treatment Plant

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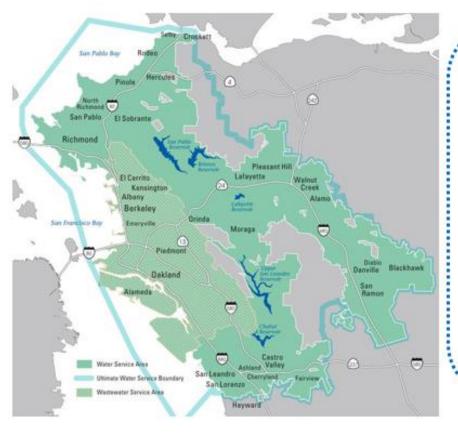


Outlines

- Background
 - EBMUD
 - AD Basic chemistry
 - Analytical tools
- Driver to the new method
- Method Validation
 - Method selection
 - TNI goals
 - Setup
 - Results
- Method Comparison
 - Traditional vs new method
- Indicator for digester monitoring



EBMUD Laboratory









Anaerobic Digesters



• 11 Digesters (~2 million gallons each) for processing:

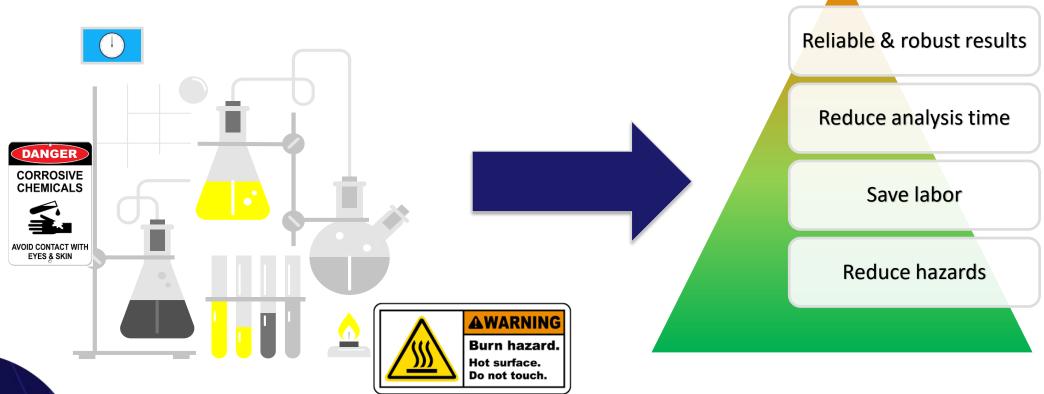
- Municipal wastewater sludge
- Trucked high-strength organic waste for Resource Recovery (R2 wastes)
- Digesters are operated in two stages in series:
 - 8 X 1st stage digesters at thermophilic temperatures where most reaction occurs
 - 3 X 2nd stage digesters at > 35°C
- 24/7 continuous operation
- Lab support on VA analysis
 - ~ 1200 digester samples/year
 - o ~ 1000 hours/year



Drivers to a new method

VA (SM 5560C)

- No VA speciation
- Interference from matrix







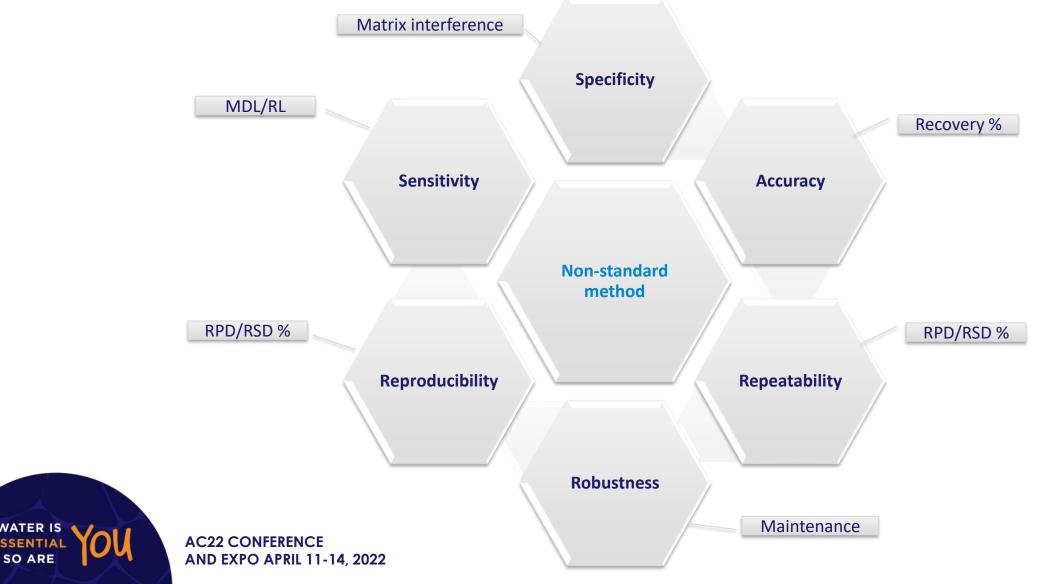
Analytical method selection

Method	Principle	Speciation	Pros and Cons	Reference
Distillation	50mL-250mL distill @ 1 atm	х	 Cumbersome Azeotropic issue causing poor individual recovery Conversion factor Heat and chemical hazards 	SOP473 (SM5560C)
Spectrophotometric	Montgomery method	X	Critical pH control reagentLess accurate due to various interferencesCumbersome	Montgomery et al., 1962
GC (Gas chromatography)	 DI-GC method (DB-WAX column+ FID) GC-MS 	٧	 Filtration required; negative biases; matrix effect Sample extraction, DMC or SPE Limitation and matrix interference 	Manni and Caron 1995 Ullah MA 2014 Hayoung Kim 2019
HPLC (High Performance Liquid Chromatography)	cation exchange column selectively separate VFAs according to their respective pKa values.	٧	 Special column (Supelcogel 610H, Aminex HPX87H, and ORH 801) Carbonate interference 	Guerrant et al. 1982
IC (Ion Chromatography)	 Column Suppressor Carbonate removal autosampler+ filtration 	V	 Separates weakly ionized acids Elutes strong acid anions Reduce carbonate interference Operational ease 	Thermo application note Metrohm application note



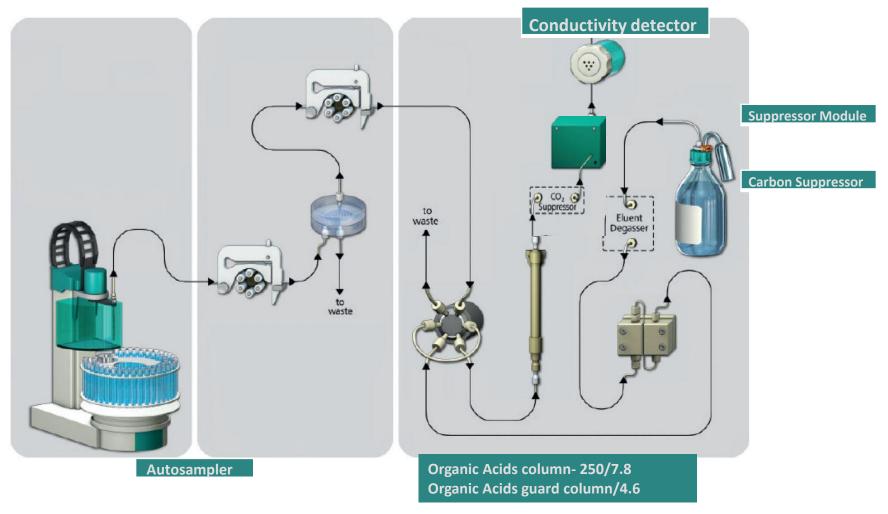


Followed TNI Method Validation Requirements





IC Setup Scheme





Photos courtesy of Metrohm AG, Application Work AW IC US6-0176-042013



Experiment design of VFA IC Method Validation

Sampling schedule

• 2/1/2022- 3/11/2022 M/W/F, 3/14/2022-3/31/2022 T/Th, total 22 dates

Sample matrix

• 8 digesters/day, 7 from 1st stage, 1 from 2nd stage

Sample preparation

- Centrifugation
- Dilution

Sample preservation

- Acidification
- Cu preservation

Routine maintenance

- Filter stress test
- Calibration frequence

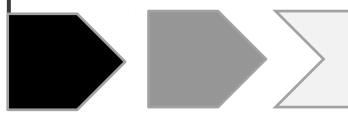




Analytical Workflow

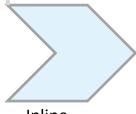
Dilution /Acidification

Sample preservation/preparation



Cu preservation Centrifuge

Instrument analysis



Inline Ultrafiltration



Separation



Data generation

MagIC Net

Reporting



- Cu preservation
- Centrifuge @12,100 rpm for 30 mins
- Dilute by 0.5mM H₂SO₄ 10-fold

- Auto filtration 0.2 μm
- Flow @0.5-0.6 ml/min
- Temperature control @32°C
- Pressure <7MPa
- Baseline conductivity: $^40 \mu s/cm$ (0.5mM HClO₄); $^100 \mu s/cm$ (0.5mM H₂SO₄)
- 0.5mM H₂SO₄ for rinsing

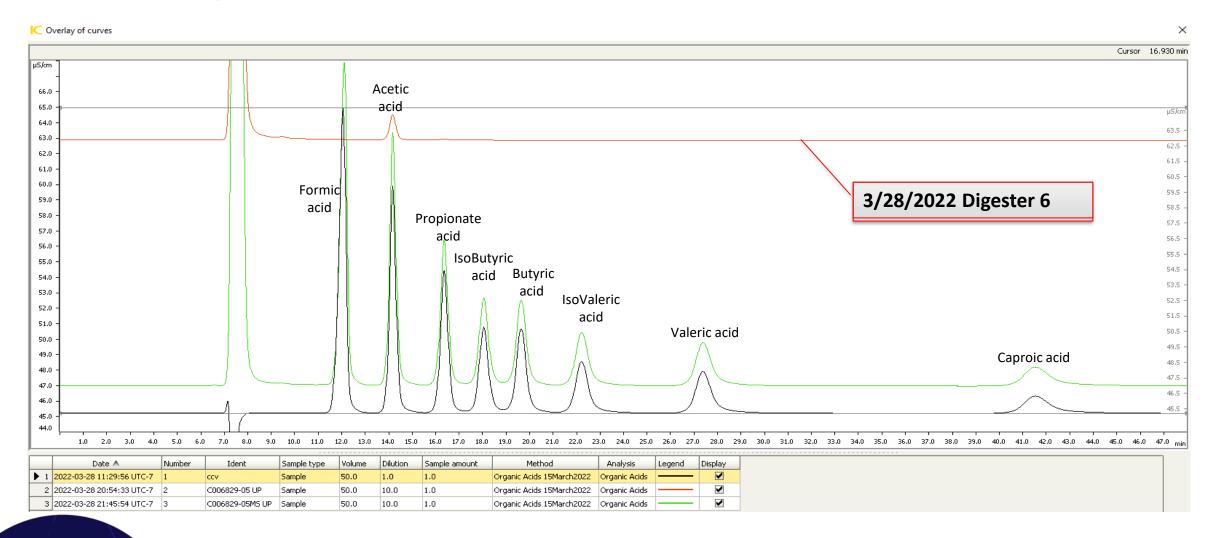
- Individual VFA species
- Calculate sum of VFA as HAc



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VFA IC Method Performance







VFA IC Method Performance

	Formic Acid (FA)	Acetic Acid (AA)	Propionate Acid (PA)	IsoButyric Acid	Butyric acid (BA)	IsoValeric Acid (IBA)	Valeric Acid (VA)	Caproic Acid (CA)
Typical RT	(174)	(~~)	(174)	(IDA)	(UA)	(IDA)	(VA)	(CA)
(mins)	11.94	14.19	16.38	18.07	19.67	22.24	27.42	41.63
MDI (mg/l)	0.0	0.2	0.4	0.6	2.3	2	0.6	5 2.3
MDL (mg/L)	0.8	0.2	0.4	0.0	2.5		0.0	2.5
RL (mg/L)	2	1	1	. 2	5	5	2	. 5
Calibration								
Range (mg/L)	1- 100			5-	-100	2-100	5-100	

KEY TAKEAWAYS

- 1. Within 50 minutes, all 8 VFAs were separated and analyzed.
 - Can be shortened to ~20 minutes for a typical EBMUD digester sample.
- 2. Relatively low RLs: 1-5 mg/L.





VFA IC QC Guidelines

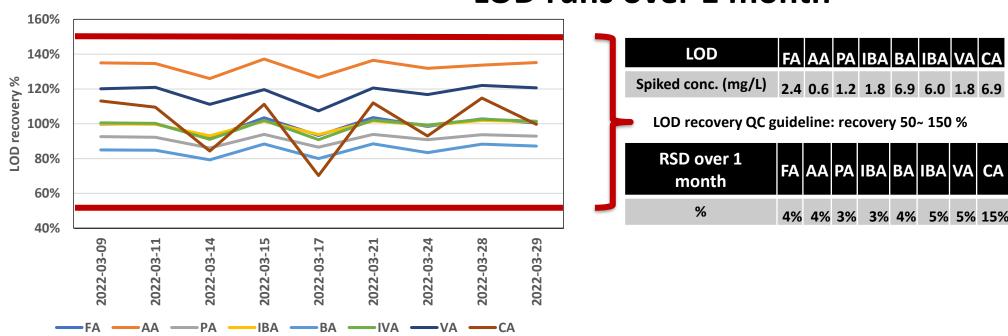
QC parameters	Spiked level (mg/L)	Frequency	Criteria	Corrective action	
CCV	50	Beginning, at least every 10 samples and at the end of the run	Recovery: 85%-115%	Rerun. If failed, recalibrate.	
ССВ	-	Right after CCV	< MDL	Rerun after rinse. If failed, troubleshooting e.g. change filters.	
QCS	2 nd source	1/batch	Recovery: 85%-115%	Rerun. If failed, recalibrate.	
МВ	-	1/batch, beginning of the batch	< MDL	Parun frach propared OC	
LCS/LCSD	50	1/batch, before samples	RPD≤20%, Recovery: 80- 120%	Rerun fresh prepared QC sample. If failed, apply qualifier to the batch	
LOD	3X MDL	1/batch	Recovery: 50%-150%	samples.	
LOQ	@ RL	1/quarter	Recovery: 50%-150%		
MS/MSD	50	1/batch	RPD≤35%, Recovery: 70%-130%	Matrix interference assumed if LCS/LCSD pass.	





Sensitivity, Accuracy & Precision

--LOD runs over 1 month



KEY TAKEAWAY

VFA IC is an efficient method with high sensitivity, accuracy and precision.





Sample Preservation

Experiment l	Design Day	Day 4		
Sample ID	Acidification/Dilution	MS/MSD	Cu (3.2 M) preservation	
Digester # 2	10-fold by 0.5 mM	٧	V	Repeat run all Day 1 prepared samples
Digester # 12	H ₂ SO ₄	Χ	٧	prepared samples

Results	Day 1 vs Day 4	Cu vs no Cu
—α=0.05, F-test and t-test	No significant difference	No significant difference

KEY TAKEAWAYS

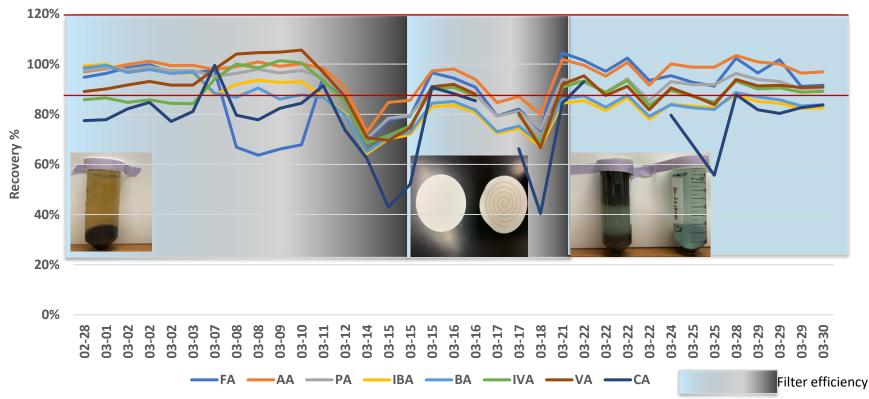
- 1. Centrifuge and acidification can preserve the digester samples at a minimal of 4 days.
- 2. There is no significant difference between samples w or w/o Cu preservation.





Method Robustness

CCV (50 mg/L) runs over 1 month



KEY TAKEAWAYS

- 1. Ultrafiltration filter needs change once per week to keep acceptable performance
- 2. Cu preservation helps suspended solids removal and extends filter usage.





Method Comparison (VFA IC vs VA)

Validation Goals	Parameters	VFA-IC	VA (SM 5560C)
Specificity	Target analytes	8 short chain VFA species	sum
	Matrix Recovery %/RSD %	85±12% (72 runs) for all 8 species, 86±12% (72 runs) for all 4 major species	109.5±62.4% for (22 MS)
Consitivity	MDL	0.2 mg/L2.3 mg/L	30 mg/L as HAc
Sensitivity	RL	1 mg/L5 mg/L	92 mg/L as HAc
Accuracy	2 nd source std recovery %	87±11% (21 runs) for all 8 species, 90±12% (21 runs) for all 4 major species	N/A
Repeatability	Recovery± RSD of IDOC/analyst	96.0±3.9% for all 8 species	91.9±1.3%
Reproducibility	Recovery± RSD of all LCS	92±14% (44 runs) for all 8 species, 93±14% (44 runs) for all 4 major species	96.4±4.2% (22 runs)
	Essential maintenance	Filter change/week	Glassware clean daily
Robustness	Operation	 Small volume to prepare and handle Daily 2-3 hours sample preparation & report Calibration ~ 1/month 	 Larger sample volume Daily 5-6 hours/ day Labor intensive Chemical and heat hazard





VA Distillation efficiency of VFA species

mg Volatile Acids as Acetic Acid/L =
$$\frac{mL \, NaOH \times 0.01 \times 60000 \times 4}{mL \, sample \times 0.30}$$
$$f_{\text{based off AA}} = \underline{0.3}$$

Initial mass (mg)	VFA	mass in distillate(mg)	Recovery %
	FA	0.83	8.3%
	AA	2.3	23.0%
	PA	4.49	44.9%
10	IBA	5.96	59.6%
10	BA	5.85	58.5%
	IVA	5.91	59.1%
	VA	5.71	57.1%
	CA	4.52	45.2%

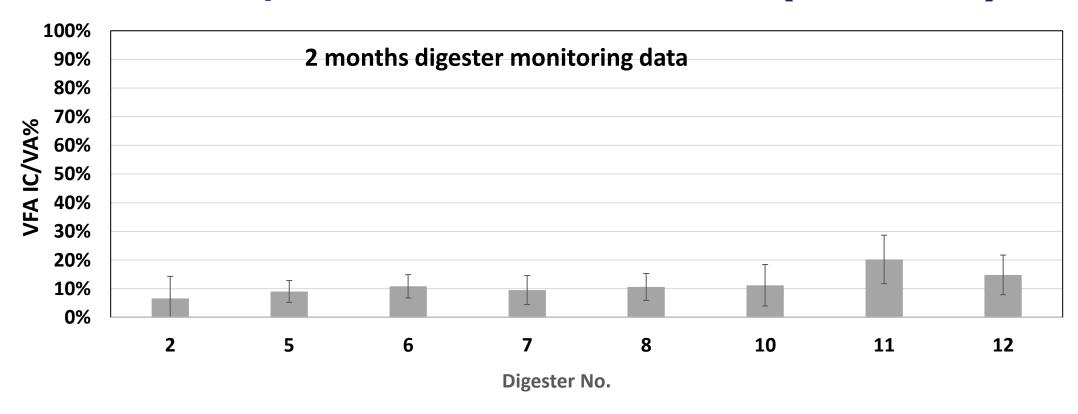
KEY TAKEAWAYS

- 1. HAc has about 20-30% recovery.
- 2. Different VFA species have different distillation recovery rate.





How to compare VFA IC results vs VA(SM5560C)?



KEY TAKEAWAY

Sum of all detected species from VFA IC analysis is about 10-20 % of VA results.



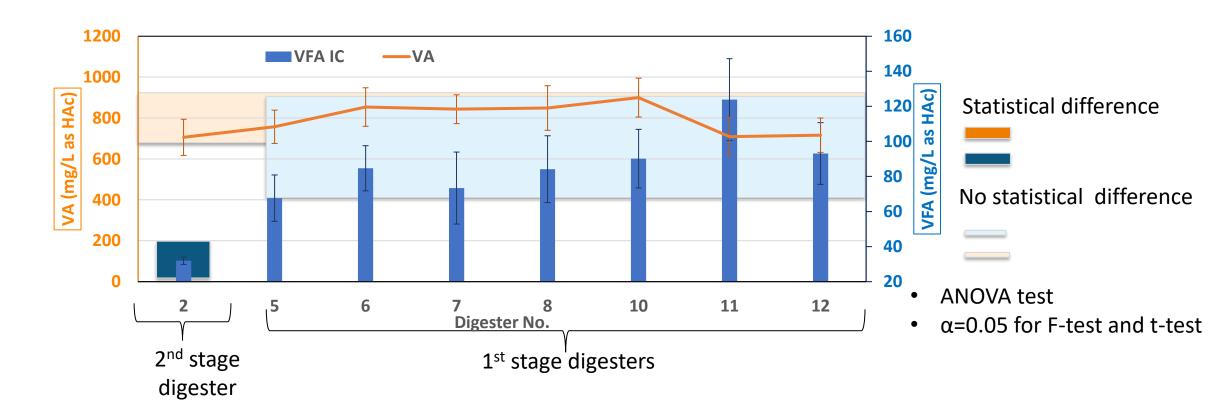




Benefits of the new method for **WW Operators in digester** monitoring **AC22 CONFERENCE** CWEA

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Sum of VFA as an indicator



KEY TAKEAWAY

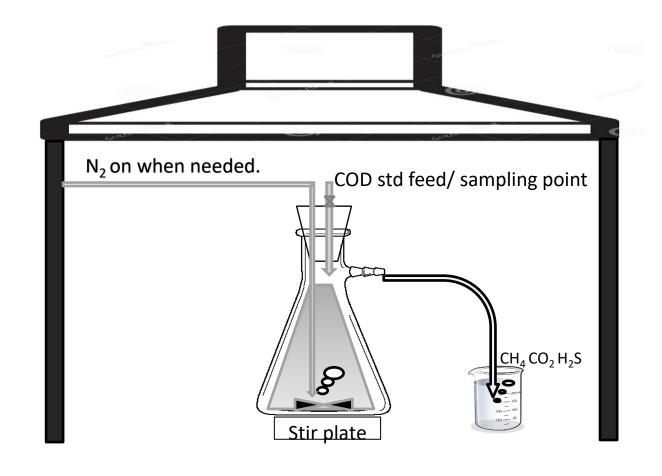
VFA results can differ 1st vs 2nd stage digesters.





Digester stress test design

- 4-L sample from Digester No. 12
- Step feed COD (as glucose)
- Anaerobic condition, well mixed
- No temperature control
- Monitoring VFA IC/COD/pH/Alk.



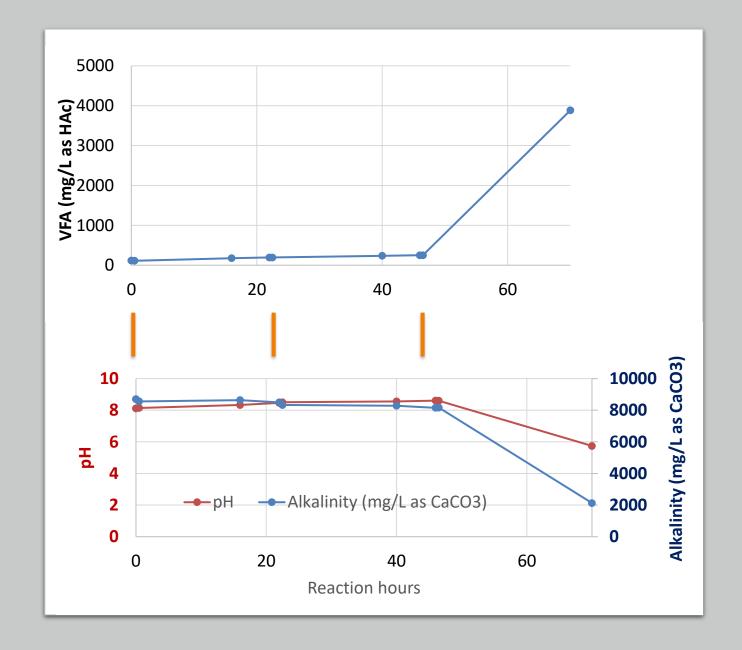
Digester stress

COD step dosing @ 11-12 g/L

Reaction hours (hr)	VFA/ALK
0	0.014
0.5	0.013
16	0.020
22	0.023
22.5	0.023
40	0.029
46	0.031
46.5	0.031
70	1.826



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Indicators for Anaerobic Digesters

Indicator	VA IC	VA	References
VFA/ alkalinity (FOS/TAC)	٧	V	B. Palacios-Ruiz H.O, 2008
PA/AA as indicator	٧	X	Uri Marchaim, 1993
Individual VFA species, e.g. AA, BA, PP	٧	X	Boe, 2006
pH, H ₂ S, NH ₃ , COD, VS reduction & chemical compounds etc.	N,	/A	

$$\frac{VA}{TA} \approx 0.05 \sim 0.15 \qquad \qquad \frac{VFA}{TA} \approx 0.005 \sim 0.015$$





VFA IC method meets TNI validation requirements and provides reliable, robust and user-friendly analysis.

Summary

Based off 2-month continuous digester monitoring, sample preparation, preservation and routine maintenance are established.

Compared to VA (SM 5560C) method, VFA IC method could offer more accurate and precise VFA species results for better monitoring of digester performance.





Next Steps

- Quantify deficiency between VA and VFA IC method.
- Provide benchmark for digester performance.
 - VFA/Alkalinity
 - PA/AA ratio (Uri Marchaim, 1993)
 - Individual species concentration (Boe, 2006)
- Extend analytical scope to other matrix.







